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Reprint

RBT400264
Job Sheet 182703



Part No: RBT400264

Job Qty: 1 ea

Part Name: Tool Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 10/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400264 Rev. A IPP Rev. A 18.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/23/18	10/23/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs	10/23/18	10/23/18	0.00	1.00	Small Fab-3		MLL
120	QC	1 pcs	10/23/18	10/23/18	0.00	0.00	QC5		MLL
130	Packaging	1 pcs	10/23/18	10/23/18	0.00	0.00	Packaging3-1		MLL
140	QC21-FG	1 Ea	10/23/18	10/23/18	0.00	0.00	QC21		DAS

Part Op
Descriptions: 110 - 1-Assemble as per DWG.

21
9-89

NOV 3 2 2018
NOV 2 3 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
15200	Remove Before Flight Streamer	1 Ea (1 ea)	90-Start up Operation	5107392
3896T31	Ferule 1/16 X 3/8" - Aluminum	3 Ea (3 ea)	110-Small Fab	5122137
91732A232	Helical Insert	2 Ea (2 ea)	110-Small Fab	5109089
CL-2-C	Lanyard Wire	2.5000 ft (2.5 ea)	110-Small Fab	5093863
NAS1149F0432P	Washer	2 Ea (2 ea)	110-Small Fab	5050055-1
NAS6604-6	Hex Head Cap Screw, 1/4-28 X 3/4	2 Ea (2 ea)	110-Small Fab	5109958
RBT400264-1	Plate	1 Ea (1 ea)	110-Small Fab	5108338
RBT400264-3	Stand	1 Ea (1 ea)	110-Small Fab	5128403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	15200	1	6	0
110-Small Fab	3896T31	3	438	0
	91732A232	2	20	0
	CL-2-C	3	513	0
	NAS1149F0432P	2	718	0
	NAS6604-6	2	100	0
	RBT400264-1	1	8	0
	RBT400264-3	1	0	0



Container No: S130743



Part: RBT400264

Job No: 182703

Serial No/Batch: S130743

Revision: A

Inspector:

Exp Date:

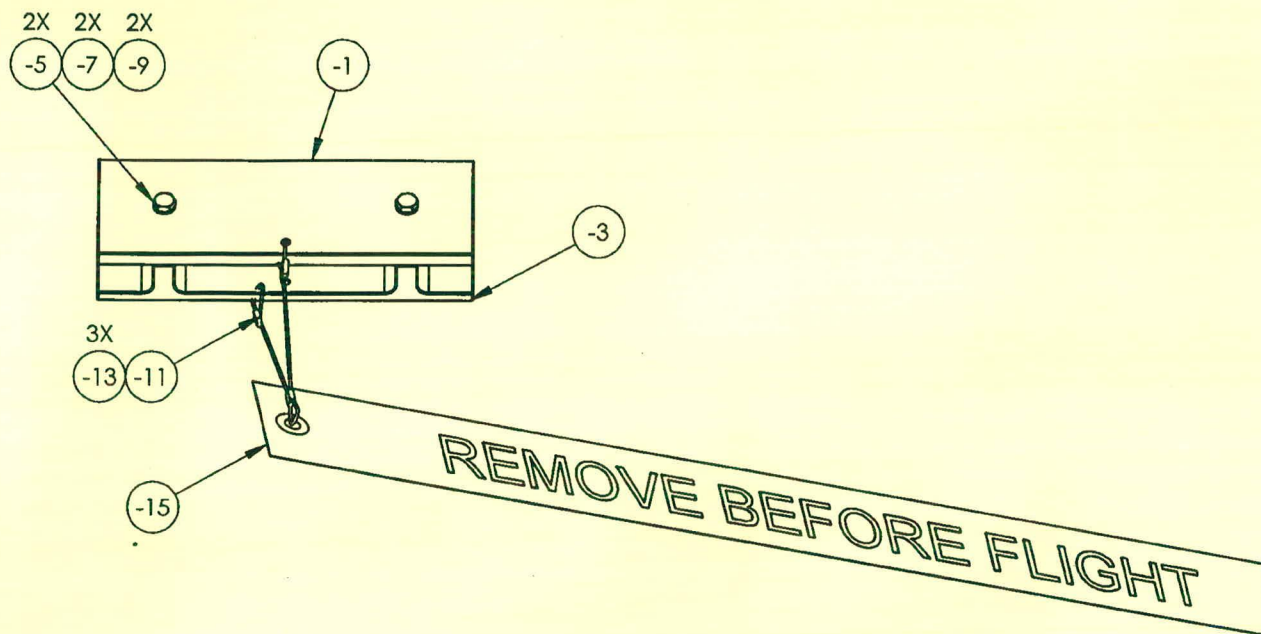
Instructions:

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Date: 11/22/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
	CH'D UNIT QTY FOR LANYARD CABLE WAS 1 IS A/R		
A	-1, -3 CH'D DIM WAS 8.440 IS 8.50. CH'D DIM WAS 2.940 IS 3.00. ADDED CENTERLINES. CH'D MAT'L SPEC WAS 6061 IS 6061/7075.	06/09/2018	KPT
	-3 ADDED TAP FOR HELICOIL INSERT NOTE. REMOVED R.03 DIM. ADDED 1.13 AND 5.000 DIM. MOVED Ø0.156 HOLE TO CENTERLINE		VM



NOTE:
REF. BELL 412-201-701-101.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	6061/7075	3/8 X 3-1/8 X 8-5/8	2
			-3	1	STAND	6061/7075	1/14 X 3/16 X 8-5/8	3
		B/O	-5	2	HEX HEAD CAP SCREW	STEEL	1/4-28 X 3/4 NAS6604-6	1
		B/O	-7	2	FLAT WASHER	STEEL	Ø1/4 AN960-416	1
		B/O	-9	2	HELICAL INSERT	18-8 S.S.	1/4-28 X 3/8 MCMASTER-CARR #91732A232	1
		B/O	-11	A/R	LANYARD CABLE	COATED GALV. STEEL	Ø1/16 X 30in. CARR LANE #CL-2-C	1
		B/O	-13	3	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1
		B/O	-15	1	REMOVE BEFORE FLIGHT STREAMER	FIRE RESISTANT MAT.	3 X 24 AIRCRAFT SPRUCE #15200	1

 RED BARN MACHINE	
TITLE TOOL ASSEMBLY	
DWG NO. RBT400264	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: CLOUGH APPROVED VM REACT TREAT FINISH SPEC USED ON MODEL BELL412
SCALE 1:4	DATE 18/02/2013
SHEET 1 OF 3	

